

DATE: November 11, 2015
TO: Evercoat Customers
FROM: David Jacobson, Marketing Manager
RE: Rage Ultra XTRA Product Launch (Product #100144)

We are pleased to announce the launch of Rage® Ultra XTRA extended work time body filler. Rage Ultra XTRA Body Filler gives body repair technicians worktime flexibility according to their needs—up to 40 minutes at 75°F (24°C) using traditional catalyst and catalyst ratios. Rage Ultra XTRA can be mixed with Rage Ultra at different percentages for added work time flexibility ranging from over one minute to 80 minutes depending on the mix percentage and ambient temperature—while at the same time achieving a high quality and high performing repair.

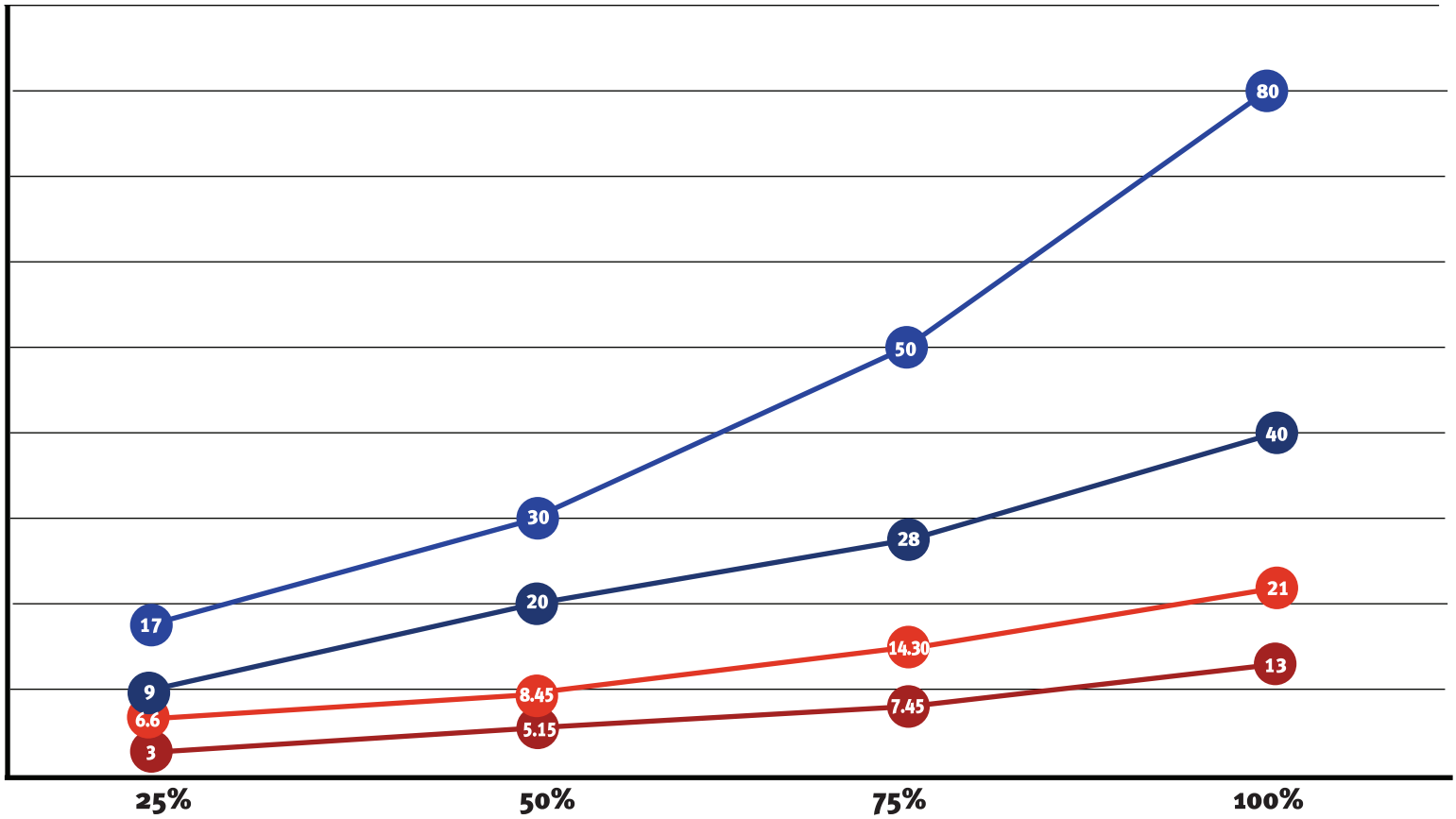
Included within this email is a sell sheet that summarizes the features and benefits of the product. It also includes a table that lists the work times and sand times for the product based on temperature and mix ratio with Rage Ultra.

Rage Ultra XTRA was introduced last week at SEMA to rave reviews and is in stock and available to order in the following package configurations:

<u>Product Code</u>	<u>Size</u>	<u>Units/Case</u>	<u>Weight/Case</u>
#100144	1 Gallon	4	34 Lbs. (15.42 KG)
#100145	16 Oz. Pouch	6	8 Lbs. (3.63 KG)

Please contact your Evercoat Sales or Customer Service Representative for any questions on this revolutionary new product.

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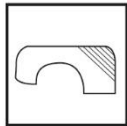
MIX RATIO						
ULTRA	ULTRA		60°	75°	90°	105°
100%	0%	Work Time	6:00	4:30	2:10	1:15
		Dry Time	22:00	20:00	16:00	14:00
75%	25%	Work Time	17:00	9:00	6:40	3:00
		Dry Time	45:00	33:00	20:00	15:00
50%	50%	Work Time	30:00	20:00	8:45	5:10
		Dry Time	69:00	40:00	22:00	17:00
25%	75%	Work Time	50:00	28:00	14:20	7:45
		Dry Time	110:00	64:00	31:00	20:00
0%	100%	Work Time	80:00	40:00	21:45	13:00
		Dry Time	140:00	110:00	90:00	62:00

PRODUCT: Rage Ultra Xtra

PART NUMBER: 100144 **Gallon** **4 units/case**
100145 **16 oz. Pouch** **6 units/case**

DESCRIPTION: **Rage Ultra Xtra** is specially formulated to allow for extended work times- up to 40 minutes at 75°F (24°C). Manufacturers and technicians can mix and spread large quantities knowing they have enough time to work larger surfaces, saving time and increasing productivity. **Rage Ultra XTRA** can also be mixed with Rage Ultra for the ultimate flexibility in work time in most any temperature while maintaining the proper mix ratio.

APPROVED SUBSTRATES:



- Steel
- Aluminum
- Fiberglass
- Galvanized Steel
- SMC
- Sanded OEM Paint

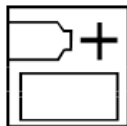
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Sand body filler with 80 grit sandpaper.
- If necessary, reapply Rage Ultra Xtra to fill any pinholes or low spots, allow filler to dry and then sand with 80 grit sandpaper.
- Finish sand body filler with 180 grit.

TECHNICAL SPECIFICATIONS:

- | | |
|--------------------------------------|--|
| ▪ Appearance | Yellow paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 120 minutes @ 72°F (22°C)
<i>See chart below for adjusted sanding times</i> |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

MIX RATIO						
RAGE ULTRA	RAGE ULTRA XTRA		60°	75°	90°	105°
100%	0%	Work Time	6:00	4:30	2:10	1:15
		Dry time	22:00	20:00	16:00	14:00
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SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

- Never return mixed filler to can
- Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!